



TOP SCREW METAL CORP.

Blind Jack Nuts



TOP SCREW METAL CORP., LTD.

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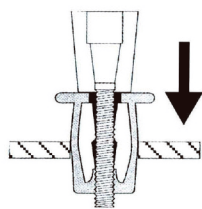
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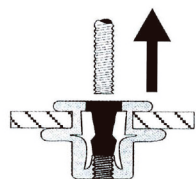


Top Screw Metal Corp.

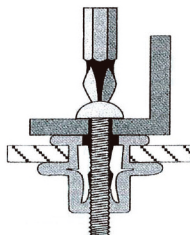
Jack Nut



1. Thread insert onto the mandrel of installation tool, then insert all the way into predrilled hole until flange is firmly against mounting surface.



2. Fully collapse insert, then remove tool.



3. Pass machine screw through part to be fastened, then tighten until snug.



Applications

- Spoilers and other aerodynamic devices
- Licence plate brackets
- High-lamp stop lights
- Air conditioning condensers
- Glove compartments
- Speaker housings
- Latch mountings
- Truck utility compartments

Features

- Fasten in blind holes
- Fastens securely despite burrs and uneven substrates
- Not hole size sensitive
- Suitable for wide grip range

The Blind Jack Nut is an economical blind fastener designed for assembly line use in THIN, SOFT or BRITTLE materials. When tightened, their body collapses to form legs which grip the inside of the mounting surface, leaving a permanent reusable threaded insert.

Standard blind jack nut are manufactured of steel with a commercial zinc plating.

All blind jack nuts can be supplied with brass coated which assist galvanic corrosion concerns.

Part Number	Thread Size	Total Length (mm)	Grip Range (mm)	Hole Size (mm)	Screw Size
TJM01	M4	17	0-5	8	M4x25
TJM02	M4	22	5-10	8	M4x30
TJM03	M5	18	0-5	10	M5x26
TJM04	M5	23	5-10	10	M5x31
TJM05	M6	18	0-5	12	M6x27
TJM06	M6	23	5-10	12	M6x32
TJU01	1/8	17	0-5	8	6-32x25
TJU02	1/8	22	5-10	8	6-32x30
TJU03	3/16	18	0-5	10	10-24x26
TJU04	3/16	23	5-10	10	10-24x31
TJU05	1/4	18	0-5	12	1/4-20x27
TJU06	1/4	23	5-10	12	1/4-20x32

Blind Jack Nut Tools

An economical, easy-to-use tool for low-volume installation in any material. Thread pull-rod into Blind Jack Nut, insert into hole, and squeeze handles to set. Interchangeable pull-out rods available to set all sizes. Pneumatic Blind Jack Nut Tool also available.

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